
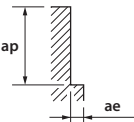


# CUTTING CONDITIONS

Milling | Endmills | Cutting conditions

## AERO-O-ETS

	Aluminium alloy						
Vc	1000 ~ 3000 m/min						
Ø	S (min <sup>-1</sup> )	F (mm/min)					
12	≤ 33.000	≤ 25.700					
25	≤ 33.000	≤ 32.600					
Max cutting depth	<div></div> <table><tr><td>ap</td><td>ae</td></tr><tr><td>≤ 0,4 Dc</td><td>1 Dc</td></tr></table>			ap	ae	≤ 0,4 Dc	1 Dc
ap	ae						
≤ 0,4 Dc	1 Dc						