


CUTTING CONDITIONS

Milling | Endmills | Cutting conditions

EPA-AL-3FS

Side milling

	Aluminium wrought alloys	Aluminium cast alloy >5% Si <10% Si
	Vc	500 - 800 (m/min)
	∅	fz (mm)
	3	0,027
	4	0,036
	5	0,045
	6	0,054
	8	0,072
	10	0,090
	12	0,108
	16	0,144
	20	0,195
ae max. 60% x D ap = 1xD		